

NEW AND IMPROVED!

# SERIES 700™

BY **EXPI-DOOR®**

*Excellence in door solutions  
for the metal building industry.*



**EXPI-DOOR®**  
SYSTEMS INC.  
MEMBER OF THE BAY INDUSTRIES CORPORATE FAMILY

# SERIES 700™

## STANDARD KEY FEATURES

The Series 700™ is comprised of the highest quality components in conjunction with a proprietary anchoring system. Our standard components and features are the competition's upgrades. Compare the following:

### Doors

18 gauge galvanized (A60), polyurethane, "R11", insulated core, interlocking seam. Doors meet commercial Steel Door Institute (SDI) standards.

### Frames

Welded frame. 16 gauge galvanized (A60), 5 3/4" standard frame profile, interlocking corner connection (then welded). Frames meet commercial Steel Door Institute (SDI) standards.

### Locks

Schlage Grade 2, AL53PD-626-SAT. Meets ANSI A156.2 series 4000, grade 1 requirements. Three-year warranty. Thru bolted for added strength. Free wheeling vandal resistant lever.

### Subjamb

Proprietary offset subjamb/jamb anchor system — tested to 1,000,000 cycles. 16 gauge galvanized (A40 minimum) subjamb. Polyethylene block anchors stiffen jambs and allow for offset design. Self trimming, no jamb trim required.

### Paint Finish

All doors and frame have a baked-on beige primer coat

meeting ANSI A250.1 standards. Paint test for salt spray, humidity, and adhesion.

### Hinges

Ball bearing silver powder coat hinges with security non-removable pins.

### Other

Full 5 3/4" aluminum threshold, dual finger TPE sweep, and urethane foam weatherseal for kerfless type application. All components meet commercial standards and ADA requirements. Doors are stacked on wood skid, connected through the subjamb, or with separation between for doors without subjamb. Doors are enclosed in OSB for protection during shipping.

## PREASSEMBLED PRODUCT



## THREE-YEAR EXTENDED WARRANTY

The Series 700™ is covered by a three-year extended warranty guaranteeing the opening to be free of defects in materials and workmanship (certain hardware components have longer warranties).

## OPTIONS



### Schlage Grade 1 Lever Lock

Schlage D53PD grade 1 entrance lock. Vandal resistant free wheeling levers. Independent heavy duty spring cages for lever support. Thru bolted for positive interlock to door. Tested to 3,000,000 cycles. Five-year warranty.



### Schlage Mortise Lever Lock

Schlage heavy duty grade 1 mortise lever lockset with escutcheon plate. 3/4" latch throw and 1" deadbolt throw. Five-year warranty.



### Von Duprin/Falcon Exit Devices

Various heavy duty grade 1 rim exit devices from Von Duprin (Series 22 and 99) and Monarch (18 Series). Various finishes and trim options. Three-year warranties.



### LCN Auto Closers

Grade 1 surface applied closers. Backcheck, sweep and latch speed adjustment valves. LCN 1261 (moderate duty); LCN 1461 (moderate to heavy-duty) and LCN 4041 (extra heavy-duty). Ten-year warranty.



### Latch Guard

Steel latch guard with chrome finish. Prevents tampering with the latch on lever locks.

## LITE KITS

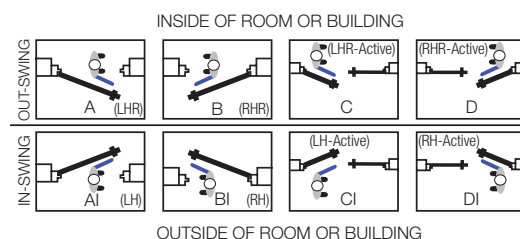


9x30



24x30

## SWING: SPECIFY USING CHART BELOW



Other terminology:  
LHR = A = RH =  
LHO (left hand out)

RHR = B = LH =  
RHO (right hand out)

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